

7006



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RBST2812-P-3
Job Sheet 182155



JLS #22

9-04

Part No: RBST2812-P-3

Job Qty: 6 ea

Part Name: Retainer



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/19/18

Job Tracking No:

Due Date: 8/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBST2800-P Rev. 1 IPP Rev. A 18.06.21 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/30/18	8/30/18	0.00	0.00	Start Up Machining-3		JB 18-10-20
110	CNC Lathe	6 pcs	8/30/18	8/30/18	0.00	3.00	MORI SL-154		JB 18-10-20
120	QC	6 pcs	8/30/18	8/30/18	0.00	0.00	QC2 Machining-4		JB 18-10-20
122	Mill Conv	6 pcs	8/30/18	8/30/18	0.00	3.00	Mill Conv 1		
124	QC	6 pcs	8/30/18	8/30/18	0.00	0.00	QC2 Machining-2		18/10/22
130	QC	6 pcs	8/30/18	8/30/18	0.00	0.00	QC8 Machining-4		18-11-03
180	Packaging	6 pcs	8/30/18	8/30/18	0.00	0.00	Packaging3-1		1/20
190	QC21-SA	6 Ea	8/30/18	8/30/18	0.00	0.00	QC21		21 NOV 06 2018

Part Op 110 - 1-Machine as per DWG. FC 338 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 122 - 1-Machine as per DWG. DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R1.500	Bronze C63000 Round Bar 1.500"	.2880 ft (.048 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRONZE-C63000-R1.500	0	3	0

Part Specifications



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not be found.

Plex 9/6/18 8:51 AM dart.logan.david

Container No: S119966



Part: RBST2812-P-3

Job No: 182155

Serial No/Batch: S119966

Revision: 1

Inspector:

Exp Date:

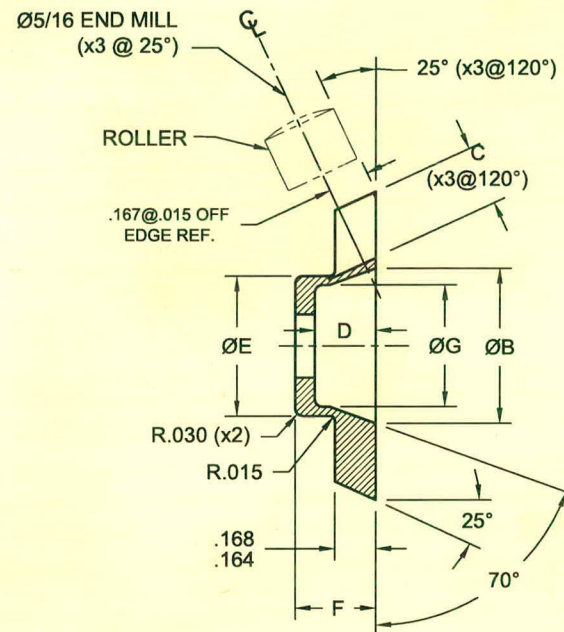
Instructions:

Date: 10/20/18

11-61

9-88
83
DAS

1000 1000



(-3)
RETAINER

SECTION A-A

1. BREAK ALL SHARP CORNERS (.015/.03).

[illegible]

 RED BARN MACHINE	
TITLE RBST2800P SERIES FOR BELL BEARINGS PORTABLE TRI-ROLLER SWAGING TOOL	
DWG NO.	REV 1
TOOL # (see chart) - 3 RETAINER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED <i>D. Weir</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 X .45" PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON BEARING SEE CHART
SCALE NTS	DATE 11-9-09
	SHEET 3 of 9

